

Installation Instructions M7-4FM9

1. Remove the front plate, saving the 5 bolts (or in some cases, 3) for return to the original configuration when desired.
2. With a pair of Vice-Grips grab each pin and gently twist and pull them out. (They come out quite easily) Save these for returning to original configuration.
3. Unbolt the lever link from the slide on both sides.
4. Slide the slide off the bed plate. The Pins that hold the slide on the bed plate are spring loaded. Depress both pins in and slide the slide over them.
5. Slide the slide onto the adaptor plate.
6. Bolt the adaptor (B) and steel front plate (C) in place utilizing the 5 bolts provided. Before snugging the bolts, lift up on the steel front plate then snug the provided bolts. (See Notes 1&2)
7. Re-connect the lever links.
8. Lift the del-linking claw on the slide, place the pusher block (A) on the adaptor plate and swing the de-linker claw to engage the pusher block.

Note:

1. A light swipe of grease is advisable along the sides of the plate where the ram rides back and forth.
2. To ensure vertical alignment, follow one of the procedures below:
 - (1) With the 5 front bolts loose, place a belt of linked cartridges on the plate with the cartridges and links in their most forward position. Use the pusher block as a straight edge to press down on the cartridges to ensure they are in the groove then tighten the front bolts. OR
 - (2) With the 5 front bolts loose, on the left side of the front plate, grasping the front plate with your thumb and index finger, pull up on the plate while pressing down on the aluminum bed plate your middle, ring and pinky fingers. Snug the bolt on the left side. Repeat the procedure on the right side and then snug the remaining 3 bolts. This will ensure adequate space for the links.

Cautions:

1. Be aware that enough leverage is exerted on the links that it is possible to collapse the holding finger at the end of the link.
2. It is possible to push the cartridges in too far to the point where the holding finger is pushed to the extreme end of the cartridge. Only seat the cartridges to a depth where the fingers "snap" in.

Suggestions or recommendations? Contact us at Sales@beltfedplus.com

